



Technical Product Datasheets

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Contents Technical Product Datasheets

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Tableau by adler: Tile parquet

General	Exclusive panel parquet planks in multi-layer construction Multi-layer parquet elements according to EN14342:2013
Species	The following types of wood are available depending on the type of parquet: European oak; European larch; American walnut
Dimensions	Depending on the type of panel parquet: Type A "Versailles pattern") / B: 1020x1020 mm Type C / D / E: 750x750 mm Custom formats available on request
Total Thickness	19 mm
Construction	Top layer cut from 4.2 mm sawn veneer each top lamella is individually dried to a wood moisture content of $8 \pm 2\%$ centre layer made of solid spruce wood with substructure made of multi-layer plywood
Glue	White glue (PVAc glue)
Bevel	with 4-sided bevel as standard
Tongue and Groove	Grooved on all sides with blind tongue as standard
Packaging	On request and against invoice we pack in a special wooden box "S" for secure transport
Finish	The basis is our NATURA+ oiled oxidative oil surface with different surface finishes.
Range of Types / Colours	Please refer to the current price list or www.adlerparkett.com/tableau by adler for the range of types and colours on offer
Variations of Colour	Wood is a natural product. Depending on the ingredients in the wood and the wood grain, there may be colour variations. Please note that the refraction of light is also different due to the different fibre courses within a pattern. Due to the natural raw material "wood", colour differences can occur both between different production batches and within a production batch. This also applies in particular to coloured surfaces, as smoking, staining and colour pigments can lead to different shades of colour due to the structure of the wood Please note that, due to the varying grain patterns within a single piece, the way light is refracted also varies.
Care & Maintenance	Please follow our relevant care instructions at www.adlerparkett.com
Installation	Full-surface bonding / gluing down is required. Due to the extreme widths, we recommend a permanently elastic adhesive.
Underfloor Heating	This product is suitable for hot water-based underfloor heating (see below) Thermal Transfer Resistance: approx. $0,16 \text{ m}^2\text{k} / \text{W}$ as to EN14342 (Oak) Max. Surface Temperature: $23^\circ\text{C} - 26^\circ\text{C}$
Indoor Climate	A healthy room climate of $19 - 22^\circ\text{C}$ with a relative humidity of approx. 50 - 60% is required to maintain the value of the parquet and also for the well-being of people. If the air humidity falls significantly below this level during the heating period, extreme drying out and even cracking and detachment of the top layers and joint formation of the parquet flooring can be expected. Excessively abrupt changes in the moisture content of the planks lead to shrinkage stresses in the glued layers. In extreme cases, irreparable damage may occur, for which we accept no liability.

Classification of Fire Resistance (as to EN 13501-1)	D _{fl} -s1 for Larch and Walnut Cfl-s1 for our oak products with oiled surface: (Test report VNJF 081065.2 dated 07/03/16 by the ÖTI / A-1050 Vienna test laboratory)
Emission of Formaldehyde (as to EN717-1)	E1
Emission of Pentachlorophenol (as to CEN / TR 14823)	Not detectable (< the detection limit)
PEFC / FSC® certification options	Upon request and subject to sufficient availability of certified material, we can also manufacture this product with either FSC-MIX or PEFC certification. Should certification be required, we must be informed of this at the time the order is placed so that we can check availability and carry out production in accordance with the relevant Chain of Custody (COC) standards.
Norms for Production	CE-Certification As an FSC®-certified (IMO-COC-025052) + PEFC-certified (IMO-PEFC-COC-025052) company, we pay attention to raw materials from responsible forestry.
Site of Production	87742 Dirlewang / Germany

List of model types:



Type A "Versailles pattern"
Oak or walnut
1020 x 1020 x 19 mm



Type B
Oak
1020 x 1020 x 19 mm



Type C
Oak or walnut
750 x 750 x 19 mm



Type D
Larch
750 x 750 x 19 mm



Type E
Larch or Oak
750 x 750 x 19 mm

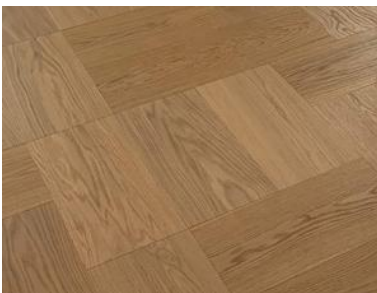
ÉLÉMENTS by adler

Elements by adler: Parquet elements for customised design

General	Multilayer wooden floorboards according EN14342:2013; Based on the construction of planks VILLA by adler
Specie	The following types of wood are available: European Oak ; American Walnut Other types of wood available on request
Dimensions	Depending on the element type: Design „Puzzle“: 240x240 mm or 480x240 mm or 720x240 mm Design „Cube“ (60°): 277x240 mm Custom formats and designs available on request
Total Thickness:	Standard in 15 mm
Construction	Top layer made out of sawn cut veneers of approx. 4,2 mm Each top layer is dried individually to a moisture content of 8 ± 2 % Core out of made of hardwood or softwood Counterbalance made out of softwood
Glue	White glue (PVAc glue)
Bevel	comes with a 4-sided bevel as standard
Packaging	Packed in a wooden box "S" on request and at an additional charge
Grading	In accordance with our factory grading system, we supply timber in the "Premium" grade (low-knotty) You will find a more detailed description of the grading system, including grading charts, at the back of this booklet
Finish	The basis is our NATURA+ oiled oxidative oil finish, available in a range of surface finishes.
Range of Colours	Please refer to the current price list or visit www.adlerparkett.com/elements by adler for details of the available models and colour range.
Variations of Colour	Wood is a natural product. Depending on the ingredients in the wood and the wood grain, there may be colour variations. Due to the natural raw material "wood", colour differences can occur both between different production batches and within a production batch. This also applies in particular to coloured surfaces, as smoking, staining and colour pigments can lead to different shades of colour due to the structure of the wood. Please note that the refraction of light is different with herringbone/chevron installations due to the different fibre patterns.
Care & Maintenance	Please follow our relevant care instructions at www.adlerparkett.com .
Installation	Please bond over / glue down the entire surface. Please observe our relevant installation instructions at www.adlerparkett.com .
Underfloor Heating	This product is suitable for hot water-based underfloor heating (see below) Thermal Transfer Resistance: approx. 0,125 m²K / W as to EN14342 (Oak)

	Max. Surface Temperature: 25 °C – 28 °C
Indoor Climate	A healthy room climate of 19 - 22°C with a relative humidity of approx. 50 - 60% is required to maintain the value of the parquet and also for the well-being of people. If the air humidity falls significantly below this level during the heating period, extreme drying out and even cracking and detachment of the top layers and joint formation of the parquet flooring can be expected. Excessively abrupt changes in the moisture content of the planks lead to shrinkage stresses in the glued layers. In extreme cases, irreparable damage may occur, for which we accept no liability.
Classification of Fire Resistance (as to EN 13501-1)	D_{fl}-s1 for Walnut C_{fl}-s1 for our Oak products with oiled surface: (Test report VNJF 081065.2 dated 07/03/16 by the ÖTI / A-1050 Vienna test laboratory)
Emission of Formaldehyde (as to EN717-1)	E0
Emission of Pentachlorophenol (as to CEN / TR 14823)	Not detectable (< the detection limit)
PEFC / FSC® certification options	Upon request and subject to sufficient availability of certified material, we can also manufacture this product with either FSC-MIX or PEFC certification. Should certification be required, we must be informed of this at the time the order is placed so that we can check availability and carry out production in accordance with the relevant Chain of Custody (COC) standards.
Norms for Production	CE certification As an FSC®-certified (IMO-COC-025052) + PEFC-certified (IMO-PEFC-COC-025052) company, we pay attention to raw materials from responsible forestry.
Site of Production	87742 Dirlewang / Germany

List of Design types:



Design „Puzzle“
Oak
720/480 x 240 x 15 mm



Design „Cube“
Oak FUME K50
277 x 240 x 15 mm



Château by adler: Exclusive long and wide planks in multilayer construction

General	Exclusive planks with wide widths and long lengths in multilayer construction Multilayer wooden floorboards according EN14342:2013
Species / Dimensions	European Oak: Widths random from 180 - 350 mm / Lengths random from 1,8 – 5,0 m European Ash brown: Widths random from 160 – 300 mm / Lengths random up to 5,0 m American Walnut: Widths random from 160 - 350 mm / Lengths random up to 4,0 m European Douglas: Widths random from 160 – 350 mm / Lengths random up to 5,0 m European Larch: Widths random from 180 - 300 mm / Lengths random from 3,0 – 5,0m European Silver Fir: Widths random from 80 - 350 mm / Lengths random up to 5,0 m Smaller lengths and widths are included In Oak, Douglas and Silver Fir longer lengths from 5,0 up to 10,0 m can be produced – on request – according availability of raw material
Total Thickness	19 mm
Construction	Top Layer made out of sawn cut veneers of approx. 4,5 mm For special surface finishes sawn-cut, planed and hand-scraped, the top layer on the plank can vary between 2.5 and 4.0 mm. Planing cracks and break-outs in the branch area are to be tolerated. Each top layer is dried individually to a moisture content of $8 \pm 2 \%$ Core out of made of hardwood or softwood Counterbalance made out of softwood alternatively out of hardwood
Glue	White glue (PVAc-glue)
Bevel	As standard produced with 4sides bevel
Tongue and Groove	Up to 5,0 m tongue and groove on all sides as standard
Packaging	On request and against invoice we pack in a special wooden box for secure transport
Grading	According to our factory grade "standard" we deliver a random quality eg.: vibrant to tranquil; there is a possibility of distinctive knots, prominent shrinkage cracks and splits; minor stress cracks as well as knot holes / flaws are filled in by hand with dark wooden filler. Boards from the central trunk area possible; sapwood may occur. On request we can offer the Oak also less knotty grading (preselect) or in an even more rustic grading.
Finish	The basis is our NATURA+ oiled oxidative oil surface. In oak with a hand-scraped or machine-brushed or machine-planed surface, depending on the desired colour tone. Planing cracks and chipping in the knot area must be tolerated. Douglas fir, larch, silver fir, walnut and ash also in machine-brushed with NATURA+ oiled surface.
Range of Colours	Please refer to the current price list or visit www.adlerparkett.com or www.chateaubyadler.com for the colour range of all the woods on offer.
Variations of Colour	Wood is a natural product. Depending on the ingredients in the wood and the wood grain, there may be colour variations. Due to the natural raw material "wood", colour differences can occur both between different production batches and within a production batch. This also applies in particular to coloured surfaces, as smoking, staining and colour pigments can lead to different shades of colour due to the structure of the wood

Care & Maintenance	Please follow our relevant care instructions at www.adlerparkett.com .
Installation	Full-surface bonding / gluing down is required. Due to the extreme widths, we recommend a permanently elastic adhesive. Please observe our relevant installation instructions at www.adlerparkett.com.
Underfloor Heating	This product is suitable for hot water-based underfloor heating (see below) Thermal Transfer Resistance: approx. 0,16 m²k / W as to EN14342 (Oak) Max. Surface Temperature: 23 °C – 26 °C
Indoor Climate	A healthy room climate of 19 - 22°C with a relative humidity of approx. 50 - 60% is required to maintain the value of the parquet and also for the well-being of people. If the air humidity falls significantly below this level during the heating period, extreme drying out and even cracking and detachment of the top layers and joint formation of the parquet flooring can be expected. Excessively abrupt changes in the moisture content of the planks lead to shrinkage stresses in the glued layers. In extreme cases, irreparable damage may occur, for which we accept no liability.
Classification of Fire Resistance (as to EN 13501-1)	Dfl-s1 for Larch, Douglas, Silver Fir, Walnut and Ash Cfl-s1 for our Oak products with oiled surface: (Test report VNJF 081065.2 dated 07/03/16 by the ÖTI / A-1050 Vienna test laboratory)
Emission of Formaldehyde (as to EN717-1)	E0
Emission of Pentachlorophenol (as to CEN / TR 14823)	Not detectable (< the detection limit)
PEFC / FSC® certification options	Upon request and subject to sufficient availability of certified material, we can also manufacture this product with either FSC-MIX or PEFC certification. Should certification be required, we must be informed of this at the time the order is placed so that we can check availability and carry out production in accordance with the relevant Chain of Custody (COC) standards.
Norms for Production	CE certification As an FSC®-certified (IMO-COC-025052) + PEFC-certified (IMO-PEFC-COC-025052) company, we pay attention to raw materials from responsible forestry.
Site of Production	87742 Dirlewang / Germany

GRANO

by adler

Grano by adler: Oak with a 3D knotty finish; 240 mm wide

General	Single strip plank Multilayer wooden floorboards according EN14342:2013; Based on the construction of planks VILLA by adler
Dimensions/Packaging	1800-2400 x 240 x 15 mm 2400 mm: 8 pieces / box = 4,608 m ² / box 224 pieces = box x 28 = 129,024 m ² / pallet Smaller widths and smaller lengths are possible and will be shipped
Construction	Top layer made out of sawn cut veneers of approx. 4,2 mm For special surface finishes rough sawn, planed and hand-scraped, the top layer on the plank can vary between 2.5 and 4.0 mm. Planing cracks and break-outs in the branch area are to be tolerated. Each top layer is dried individually to a moisture content of 8 ± 2 % Core out of made of hardwood or softwood Counterbalance made out of softwood
Glue	White glue (PVAc glue)
Bevel	with 2-sided longitudinal bevel as standard
Specie	European Oak
Grading	To achieve the distinctive 3D texture, a very rustic oak with knots and cracks is used. Planing marks and chips in the areas around the knots and cracks are to be accepted
Colour of filler	brown
Finish	The basis is our NATURA+ oiled oxidative oil surface For special finishes such as sawn-cut, planed and hand-scraped, the wear layer on the floorboard can vary between 2.5 and 4.0 mm
Range of Colours	Please refer to the current price list or www.adlerparkett.com for the available colour range.
Variations of Colour	Wood is a natural product. Depending on the ingredients in the wood and the wood grain, there may be colour variations. Due to the natural raw material "wood", colour differences can occur both between different production batches and within a production batch. This also applies in particular to coloured surfaces, as smoking, staining and colour pigments can lead to different shades of colour due to the structure of the wood.
Care & Maintenance	Please follow our relevant care instructions at www.adlerparkett.com .
Installation	Full-surface bonding is required. Due to the extreme widths, we recommend a permanently elastic adhesive. Please observe our relevant installation instructions at www.adlerparkett.com .
Underfloor Heating	This product is suitable for hot water-based underfloor heating (see below) Thermal Transfer Resistance: approx. 0,125 m ² k / W as to EN14342 (Oak) Max. Surface Temperature: 25 °C – 28 °C
Indoor Climate	A healthy room climate of 19 - 22°C with a relative humidity of approx. 50 - 60% is required to maintain the value of the parquet and also for the well-being of people. If the

air humidity falls significantly below this level during the heating period, extreme drying out and even cracking and detachment of the top layers and joint formation of the parquet flooring can be expected.
Excessively abrupt changes in the moisture content of the planks lead to shrinkage stresses in the glued layers. In extreme cases, irreparable damage may occur, for which we accept no liability.

Classification of Fire Resistance (as to EN 13501-1)	C _{fl} -s1 for our oak products with oiled surface: (Test report VNJF 081065.2 dated 07/03/16 by the ÖTI / A-1050 Vienna test laboratory)
Emission of Formaldehyde (as to EN717-1)	E0
Emission of Pentachlorophenol (as to CEN / TR 14823)	Not detectable (< the detection limit)
PEFC / FSC® certification options	Upon request and subject to sufficient availability of certified material, we can also manufacture this product with either FSC-MIX or PEFC certification. Should certification be required, we must be informed of this at the time the order is placed so that we can check availability and carry out production in accordance with the relevant Chain of Custody (COC) standards.
Norms for Production	CE certification As an FSC®-certified (IMO-COC-025052) + PEFC-certified (IMO-PEFC-COC-025052) company, we pay attention to raw materials from responsible forestry.
Site of Production	87742 Dirlewang / Germany



Villa by adler: Oak planks 186 und 240 mm wide; Total thickness 15 mm

General

Single strip plank
3 layer product
Multilayer wooden floorboards according EN14342:2013

On request, we can also produce these planks up to 186 mm wide with a total thickness of 10 mm. In this case, the technical data sheet corresponds to that of our Maxi by adler wide-plank flooring.

This product is also used as the base material for the production of various herringbone & Chevron patterns at 90°, 60° and 45°. You can find a list of the formats at the end of this product description and in the separate section 'Herringbone & Chevron by adler'.

Dimensions/Packaging

1800-2200 x 186 x 15 mm
8 pieces / box = 3.272 m² / box
280 pieces = box x 35 = 114.520 m² / pallet

1800-2400 x 240 x 15 mm
2400 mm: 8 pieces / box = 4,608 m² / box
224 pieces = box x 28 = 129,024 m² / pallet

Smaller widths and smaller lengths are possible and will be shipped

Construction

Top layer made out of sawn cut veneers of approx. 4,2 mm
For special surface finishes rough sawn, planed and hand-scraped, the top layer on the plank can vary between 2.5 and 4.0 mm. Planing cracks and break-outs in the branch area are to be tolerated.
Each top layer is dried individually to a moisture content of 8 ± 2 %
Core out of made of hardwood or softwood
Counterbalance made out of softwood

Glue

White glue (PVAc glue)

Bevel

with 2-sided longitudinal bevel as standard

Specie

European Oak

Grading

In accordance with our factory grading, we supply in the "standard" grade (closed and filled knots and cracks permitted; smaller proportion of sapwood possible at 240 mm width). The "premium" grade (low knots) is also available on request.

In the width of 240 mm, we also offer our "economy" grade in two surface finishes with greater knottiness, but generally without sapwood content.

In the width of 240 mm, we also offer our "RUSTICO" grading in one surface: very rustic grading in accordance with our factory grading with black knots and cracks; sapwood content permitted; the nature of rustic grading means that it is possible for splintering and wind checking to occur. This cannot be prevented with large knots and cracks, but generally without sapwood.

A more detailed specification of the grading description, including grading images, can be found at the back of this booklet.

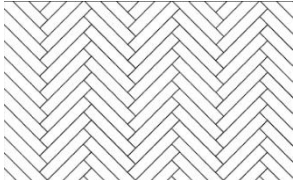
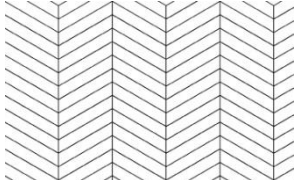
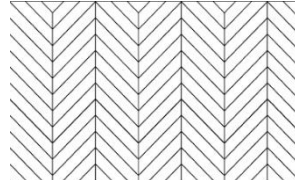
Colour of filler

In the premium / standard / economy range: brown
In the rustico range: black

Finish	The basis is our NATURA+ oiled oxidative oil surface with a hand-scraped or machine-brushed or machine-planed surface, depending on the desired colour. Planing cracks and chipping in the knot area must be tolerated. The wear layer on the plank can vary between 2.5 and 4.0 mm for special rough-sawn, planed and hand-scraped surfaces. Please note that the refraction of light is different with herringbone/chevron installations due to the different fibre patterns.
Range of Colours	Please refer to the current price list or www.adlerparkett.com for the available colour range.
Variations of Colour	Wood is a natural product. Depending on the ingredients in the wood and the wood grain, there may be colour variations. Due to the natural raw material "wood", colour differences can occur both between different production batches and within a production batch. This also applies in particular to coloured surfaces, as smoking, staining and colour pigments can lead to different shades of colour due to the structure of the wood. Please note that the refraction of light is different with herringbone/chevron installations due to the different fibre patterns.
Care & Maintenance	Please follow our relevant care instructions at www.adlerparkett.com .
Installation	Floating installation only possible when laying planks up to 186 mm wide, otherwise please bond over / glue down the entire surface, including herringbone options; however, full-surface bonding is always required for underfloor heating. Please observe our relevant installation instructions at www.adlerparkett.com.
Underfloor Heating	This product is suitable for hot water-based underfloor heating (see below) Thermal Transfer Resistance: approx. 0,125 m²k / W as to EN14342 (Oak) Max. Surface Temperature: 25 °C – 28 °C
Indoor Climate	A healthy room climate of 19 - 22°C with a relative humidity of approx. 50 - 60% is required to maintain the value of the parquet and also for the well-being of people. If the air humidity falls significantly below this level during the heating period, extreme drying out and even cracking and detachment of the top layers and joint formation of the parquet flooring can be expected. Excessively abrupt changes in the moisture content of the planks lead to shrinkage stresses in the glued layers. In extreme cases, irreparable damage may occur, for which we accept no liability.
Classification of Fire Resistance (as to EN 13501-1)	C _{fl} -s1 for our oak products with oiled surface: (Test report VNJF 081065.2 dated 07/03/16 by the ÖTI / A-1050 Vienna test laboratory)
Emission of Formaldehyde (as to EN717-1)	E0
Emission of Pentachlorophenol (as to CEN / TR 14823)	Not detectable (< the detection limit)
PEFC / FSC® certification options	Upon request and subject to sufficient availability of certified material, we can also manufacture this product with either FSC-MIX or PEFC certification. Should certification be required, we must be informed of this at the time the order is placed so that we can check availability and carry out production in accordance with the relevant Chain of Custody (COC) standards.
Norms for Production	CE certification As an FSC®-certified (IMO-COC-025052) + PEFC-certified (IMO-PEFC-COC-025052) company, we pay attention to raw materials from responsible forestry.
Site of Production	87742 Dirlewang / Germany

Our possible herringbone / chevron options from the plank material Villa by adler:

Please note that the refraction of light is different with herringbone/chevron installations due to the different fibre patterns.

Herringbone 90°	Chevron 60°	Chevon 45°
		
1080 x 186 x 15 mm with 4-sided bevelled edge	980 x 186 x 15 mm with 4-sided bevelled edge	900 x 186 x 15 mm with 4-sided bevelled edge
1080/1180 x 240 x 15 mm with 4-sided bevelled edge	1020 x 240 x 15 mm with 4-sided bevelled edge	970 x 240 x 15 mm with 4-sided bevelled edge

Each box contains either left or right pieces only.

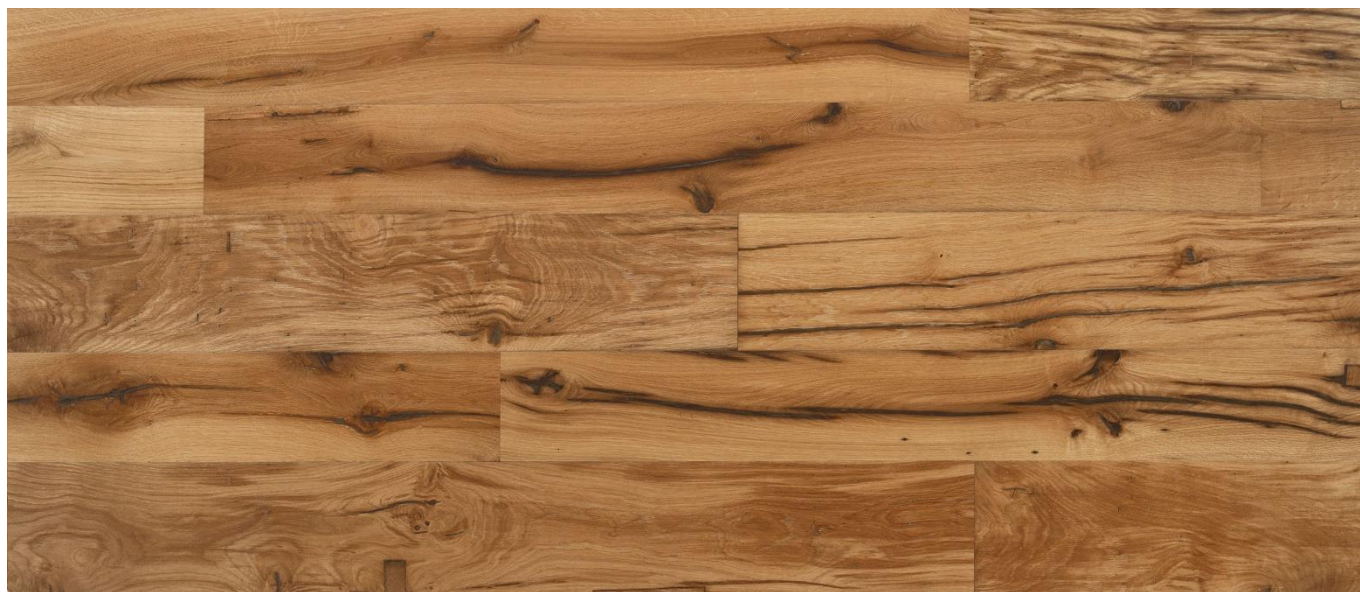


Villa by adler: Reclaimed Oak planks

General	Single strip plank 3 layer product Multilayer wooden floorboards according EN14342:2013 Smaller widths and smaller lengths are possible and will be shipped
Dimensions/Packaging	Widths and lengths subject to availability of reclaimed oak Total thickness 15 mm
Construction	Top layer made out of sawn cut veneers of approx. 4,2 mm For special surface finishes rough sawn, planed and hand-scraped, the top layer on the plank can vary between 2.5 and 4.0 mm. Planing cracks and break-outs in the branch area are to be tolerated. Each top layer is dried individually to a moisture content of $8 \pm 2 \%$ Core out of made of hardwood or softwood Counterbalance made out of softwood
Glue	White glue (PVAc glue)
Bevel	with 2-sided longitudinal bevel as standard
Specie	Wear layers made from reclaimed oak
Grading	In accordance with our factory grading system, we supply a descending grade. Depending on the quality of the raw material, there may be large gaps, which we will fill in as appropriate. Sapwood is permitted; due to the nature of reclaimed timber processing, flaking and wind cracks may occur. This cannot be prevented in timber with a high proportion of knots and cracks.
Colour of filler	Brown
Finish	The basis is our NATURA+ oiled oxidative oil surface with a hand-scraped or machine-brushed or machine-planed surface, depending on the desired colour. Planing cracks and chipping in the knot area must be tolerated. The wear layer on the plank can vary between 2.5 and 4.0 mm for special rough-sawn, planed and hand-scraped surfaces.
Variations of Colour	Wood is a natural product. Colour variations may occur depending on the wood's composition and grain. As wood is a natural raw material, colour differences may arise both between different production batches and within a single batch. This applies in particular to the refurbishment of reclaimed timber beams and planks.
Care & Maintenance	Due to the sloping edges, we recommend full-surface bonding. Please follow our relevant care instructions at www.adlerparkett.com.
Installation	Floating installation only possible when laying planks up to 186 mm wide, otherwise please bond over / glue down the entire surface, including herringbone options; however, full-surface bonding is always required for underfloor heating. Please observe our relevant installation instructions at www.adlerparkett.com.
Underfloor Heating	This product is suitable for hot water-based underfloor heating (see below) Thermal Transfer Resistance: approx. 0,125 m²k / W as to EN14342 (Oak) Max. Surface Temperature: 25 °C – 28 °C

Indoor Climate	A healthy room climate of 19 - 22°C with a relative humidity of approx. 50 - 60% is required to maintain the value of the parquet and also for the well-being of people. If the air humidity falls significantly below this level during the heating period, extreme drying out and even cracking and detachment of the top layers and joint formation of the parquet flooring can be expected. Excessively abrupt changes in the moisture content of the planks lead to shrinkage stresses in the glued layers. In extreme cases, irreparable damage may occur, for which we accept no liability.
Classification of Fire Resistance (as to EN 13501-1)	C _{fl} -s1 for our oak products with oiled surface: (Test report VNJF 081065.2 dated 07/03/16 by the ÖTI / A-1050 Vienna test laboratory)
Emission of Formaldehyde (as to EN717-1)	E0
Emission of Pentachlorophenol (as to CEN / TR 14823)	Not detectable (< the detection limit)
PEFC / FSC® certification options	Certification is not possible as the raw material – consisting of reclaimed timber beams and planks – is not certified.
Norms for Production	CE certification As an FSC®-certified (IMO-COC-025052) + PEFC-certified (IMO-PEFC-COC-025052) company, we pay attention to raw materials from responsible forestry.
Site of Production	87742 Dirlewang / Germany

Sample sorting image for 'reclaimed oak'



VILLA 35

by adler

Villa by adler 35: Oak plank in classic, economy und rustico in 14 mm total thickness

General	Single Strip plank 3 layer product Multi-layer parquet elements according to EN14342:2013 Lengths between 1800 - 2000 mm or 1800-2200 mm depending on availability and grading Underlengths / joint lengths permitted
Dimensions/Packaging	Classic Grading: 1800-2200 x 186 x 14 mm 2200 mm: 8 pieces / box = 3,272 m² / box 280 pieces = box x 35 = 114,580 m² / pallet Economy Grading: 1800-2000 x 186 x 14 mm 2000 mm: 8 pieces / box = 2,976 m² / box 280 pieces = box x 35 = 104,160 m² / pallet Rustico Grading: 1800-2000 x 186 x 14 mm 2000 mm: 8 pieces / box = 2,976 m² / box 280 pieces = box x 35 = 104,160 m² / pallet Smaller widths and smaller lengths are possible and will be shipped
Construction	Top Layer made out of sawn cut veneers of approx. 3,5 mm Each top layer is dried individually to a moisture content of 8 ± 2 % Core out of made of hardwood or softwood Counterbalance made out of softwood
Glue	White glue (PVAc-glue)
Bevel	As standard with 2 sides bevels on the long sides
Specie	European Oak
Grading	According to our factory sorting, we deliver in the grading "classic", "economy" or "rustico" "economy": grading with knots (brown filler); very slight sapwood content is permitted; The nature of rustic grading means there is a possibility of peeling and wind checking. This cannot be prevented. "rustico": very rustic grading in accordance with our factory grading with black filled in knots and cracks; sapwood content permitted; the nature of rustic grading means there is a possibility of peeling and wind checking. This cannot be prevented. A more detailed specification of the grading description, including grading images, can be found at the back of this booklet.
Colour of filler	In the classic / economy: brown In the rustico range: black
Finish	The basis is our NATURA+ oiled oxidative oil surface on a machine-brushed surface.
Range of Colours	Please refer to the current price list or www.adlerparkett.com for the range of colours offered per grading.
Variations of Colour	Wood is a natural product. Depending on the ingredients in the wood and the wood grain, there may be colour variations. Due to the natural raw material "wood", colour differences can occur both between different production batches and within a production

batch. This also applies in particular to coloured surfaces, as smoking, staining and colour pigments can lead to different shades of colour due to the structure of the wood.

Care & Maintenance	Please follow our relevant care instructions at www.adlerparkett.com .
Installation	Floating installation or full-surface bonding /glue down possible; however, full-surface bonding / glue down is always required for underfloor heating Please observe our relevant installation instructions at www.adlerparkett.com .
Underfloor Heating	This product is suitable for hot water-based underfloor heating (see below) Thermal Transfer Resistance: approx. 0,122 m²K / W as to EN14342 (Oak) Max. Surface Temperature: 25 °C – 28 °C
Indoor Climate	A healthy room climate of 19 - 22°C with a relative humidity of approx. 50 - 60% is required to maintain the value of the parquet and also for the well-being of people. If the air humidity falls significantly below this level during the heating period, extreme drying out and even cracking and detachment of the top layers and joint formation of the parquet flooring can be expected. Excessively abrupt changes in the moisture content of the planks lead to shrinkage stresses in the glued layers. In extreme cases, irreparable damage may occur, for which we accept no liability.
Classification of Fire Resistance (as to EN 13501-1) Emission of Formaldehyde (as to EN717-1)	C _{fl} -s1 for our oak products with oiled surface: (Test report VNJF 081065.2 dated 07/03/16 by the ÖTI / A-1050 Vienna test laboratory) E0
Emission of Pentachlorophenol (as to CEN / TR 14823)	Not detectable (< the detection limit)
PEFC / FSC® certification options	Upon request and subject to sufficient availability of certified material, we can also manufacture this product with either FSC-MIX or PEFC certification. Should certification be required, we must be informed of this at the time the order is placed so that we can check availability and carry out production in accordance with the relevant Chain of Custody (COC) standards.
Norms for Production	CE certification As an FSC®-certified (IMO-COC-025052) + PEFC-certified (IMO-PEFC-COC-025052) company, we pay attention to raw materials from responsible forestry.
Site of Production	87742 Dirlewang / Germany



Maxi by adler: Oak planks in classic, economy und rustico in 10 mm total thickness

General	Single Strip plank 2 layer product Multi-layer parquet elements according to EN14342:2013 Lengths between 1800 - 2000 mm or 1800-2200 mm depending on availability and grading Underlengths / joint lengths permitted
Dimensions/Packaging	Classic Grading: 1800-2200 x 186 x 10 mm 2200 mm: 10 pieces / box = 4,090 m² / box 200 pieces = box x 20 = 81,800 m² / pallet Economy Grading: 1800-2000 x 186 x 10 mm 2000 mm: 10 pieces / box = 3,720 m² / box 200 pieces = box x 20 = 74,400 m² / pallet Rustico Grading: 1800-2000 x 186 x 10 mm 2000 mm: 10 pieces / box = 3,720 m² / box 200 pieces = box x 20 = 74,400 m² / pallet Smaller widths and smaller lengths are possible and will be shipped
Construction	Top layer cut from 3.5 mm sawn veneer; each face lamella is individually dried to a wood moisture content of 8 ± 2% Base material made of softwood
Glue	PUR adhesive
Bevel	With 2-sided bevel as standard
Specie	European Oak
Grading	According to our factory sorting, we deliver in the grading "classic", "economy" or "rustico" "economy": grading with knots (brown filler); very slight sapwood content is permitted; The nature of rustic grading means there is a possibility of peeling and wind checking. This cannot be prevented. "rustico": very rustic grading in accordance with our factory grading with black filled in knots and cracks; sapwood content permitted; the nature of rustic grading means there is a possibility of peeling and wind checking. This cannot be prevented. A more detailed specification of the grading description, including grading images, can be found at the back of this booklet.
Colour of filler	In the classic / economy: brown In the rustico range: black
Finish	The basis is our NATURA+ oiled oxidative oil surface on a machine-brushed surface.
Range of Colour	Please refer to the current price list or www.adlerparkett.com for the range of colours offered per grading.
Variations of Colour	Wood is a natural product. Depending on the ingredients in the wood and the wood grain, there may be colour variations. Due to the natural raw material "wood", colour differences can occur both between different production batches and within a production

batch. This also applies in particular to coloured surfaces, as smoking, staining and colour pigments can lead to different shades of colour due to the structure of the wood.

Care & Maintenance	Please follow our relevant care instructions at www.adlerparkett.com .
Installation	Due to the two-layer construction, full-surface bonding / glue down is required. Please observe our relevant installation instructions at www.adlerparkett.com .
Underfloor Heating	This product is suitable for hot water-based underfloor heating (see below) Thermal Transfer Resistance: approx. 0,079-0,090 m ² k / W as to EN14342 Max. Surface Temperature: 25 °C – 28 °C
Indoor Climate	A healthy room climate of 19 - 22°C with a relative humidity of approx. 50 - 60% is required to maintain the value of the parquet and also for the well-being of people. If the air humidity falls significantly below this level during the heating period, extreme drying out and even cracking and detachment of the top layers and joint formation of the parquet flooring can be expected. Excessively abrupt changes in the moisture content of the planks lead to shrinkage stresses in the glued layers. In extreme cases, irreparable damage may occur, for which we accept no liability.
Classification of Fire Resistance (as to EN 13501-1)	Cfl-s1 for our oak products with oiled surface: (VNJF 081068.2 dated 23/09/15 by the ÖTI / A-1050 Vienna test laboratory)
Emission of Formaldehyde (as to EN717-1)	E0
Emission of Pentachlorophenol (as to CEN / TR 14823)	Not detectable (< the detection limit)
PEFC / FSC® certification options	Upon request and subject to sufficient availability of certified material, we can also manufacture this product with either FSC-MIX or PEFC certification. Should certification be required, we must be informed of this at the time the order is placed so that we can check availability and carry out production in accordance with the relevant Chain of Custody (COC) standards.
Norms for Production	CE certification As an FSC®-certified (IMO-COC-025052) + PEFC-certified (IMO-PEFC-COC-025052) company, we pay attention to raw materials from responsible forestry.
Site for Production	87742 Dirlewang / Germany



Profi by adler: Planks in Maple, Cherry, Walnut and Ash

General

Single Strip plank as 3 layer product with 15 mm total thickness
Multi-layer parquet elements according to EN14342:2013
Lengths between 1800 - 2200 mm or 1800-2400 mm depending on availability and specie
Underlengths / joint lengths permitted

On request, we can also produce these planks up to 186 mm wide with a total thickness of 10 mm. In this case, the technical data sheet corresponds to that of our Maxi by adler wide-plank flooring.

Dimensions/Packaging

Depending on the type of wood, the following dimensions are available:

1800-2200 x 146 x 15 mm
2200 mm: 8 pieces / box = 2,568 m² / box
336 pieces = box x 42 = 107,856 m² / pallet

1800-2200 x 186 x 15 mm
2200 mm: 8 pieces / box = 3,272 m² / box
280 pieces = box x 35 = 114,520 m² / pallet

1800-2400 x 240 x 15 mm
2400 mm: 8 pieces / box = 4,608 m² / box
224 pieces = box x 28 = 129,024 m² / pallet

Smaller widths and smaller lengths are possible and will be shipped

Construction

Top layer made out of sawn cut veneers of approx. 4,2 mm
Each top layer is dried individually to a moisture content of 8 ± 2 %
Core out of made of hardwood or softwood
Counterbalance made out of softwood

Glue

White glue (PVAc glue)

Bevel

square-edged as standard, without bevelled edge

Exception:
Ash (240 mm) → with bevelled edge on 2 sides

Specie

American Hard Maple: in 146 mm
American Black Cherry: in 146 mm
Americian Walnut: in 146 mm or 186 mm
European Ash with brown heart: in 240 mm
European Ash (White NO brownheart): in random widths 160-240 mm

Grading

in accordance with our factory grading system, depending on the type of wood

American Hard Maple: in grading „classic“
American Black Cherry: in grading „classic“
American Walnut: in grading „classic“
Ash (with brown heart): in der grading „standard“
Ash (White NO brownheart) in grading „premium“

Colour of filler

Brown

Finish

The basis is our **NATURA+** oiled oxidative oil surface.

Variations of Colour	Wood is a natural product. Depending on the ingredients in the wood and the wood grain, there may be colour variations. Due to the natural raw material "wood", colour differences can occur both between different production batches and within a production batch.
Care & Maintenance	Please follow our relevant care instructions at www.adlerparkett.com .
Installation	Floating installation or full-surface gluing possible up to a width of 186 mm; otherwise please glue down the entire surface; however, full-surface gluing is always required with underfloor heating Please observe our relevant installation instructions at www.adlerparkett.com .
Underfloor Heating	This product is suitable for hot water-based underfloor heating (see below) Thermal Transfer Resistance: approx. 0,125 m²K / W as to EN14342 (Oak) Max. Surface Temperature: 25 °C – 28 °C
Indoor Climate	A healthy room climate of 19 - 22°C with a relative humidity of approx. 50 - 60% is required to maintain the value of the parquet and also for the well-being of people. If the air humidity falls significantly below this level during the heating period, extreme drying out and even cracking and detachment of the top layers and joint formation of the parquet flooring can be expected. Excessively abrupt changes in the moisture content of the planks lead to shrinkage stresses in the glued layers. In extreme cases, irreparable damage may occur, for which we accept no liability.
Classification of Fire Resistance (as to EN 13501-1) Emission of Formaldehyde (as to EN717-1)	Dfl-s1 for Hard Maple, Black Cherry, American Walnut and European Ash E0
Emission of Pentachlorophenol (as to CEN / TR 14823)	Not detectable (< the detection limit)
PEFC / FSC® certification options	Upon request and subject to sufficient availability of certified material, we can also manufacture this product with either FSC-MIX or PEFC certification. Should certification be required, we must be informed of this at the time the order is placed so that we can check availability and carry out production in accordance with the relevant Chain of Custody (COC) standards.
Norms for Production	CE certification As an FSC®-certified (IMO-COC-025052) + PEFC-certified (IMO-PEFC-COC-025052) company, we pay attention to raw materials from responsible forestry.
Site for Production	87742 Dirlewang / Germany



Profi by adler: planks in Larch, Spruce, Douglas fir, Silver Fir and Swiss Stone Pine

General

Single Strip plank
3 layer product
Multi-layer parquet elements according to EN14342:2013
Lengths between 1800 - 2200 mm / 1800-2400 mm depending on availability and specie
Underlengths / joint lengths permitted

On request, we can also produce these planks up to 186 mm wide with a total thickness of 10 mm. In this case, the technical data sheet corresponds to that of our Maxi by adler wide-plank flooring.

Dimensions/Packaging

Larch and Spruce:
1800-2200 x 186 x 15 mm
2200 mm: 8 pieces / box = 3,272 m² / box
280 pieces = box x 35 = 114,520 m² / pallet

Douglas Fir:
1800-2400 x 240 x 15 mm
2400 mm: 8 pieces / box = 4,608 m² / pallet
224 pieces = box x 28 = 129,024 m² / pallet

Silver Fir:
Rift/Halbrift: 1100-2200 x 146-200 x 15 mm
"classic" (crown-cut): 1100-2400 x 200-300 x 15 mm

Swiss stone Pine:
Random lengths x random widths x 15 mm

Smaller widths and smaller lengths are possible and will be shipped

Construction

Top layer made out of sawn cut veneers of approx. 4,2 mm
Each top layer is dried individually to a moisture content of 8 ± 2 %
Core out of made of hardwood or softwood
Counterbalance made out of softwood

Glue

White glue (PVAc glue)

Bevel

With 4-sided bevel as standard

Specie / Width

European Larch → in 186 mm
Spruce → in 186 mm
European Douglas → in 240 mm
European Silver Fir in RIFT / HALBRIFT → random 146-200 mm
European Silver Fir (crown cut) → random 200-300 mm
Swiss Stone Pine → random

Grading

according to our factory sorting

Finish

The basis is our **NATURA+** oiled oxidative oil surface (in natural or white) on a smooth or machine-structured surface depending on the desired wood species larch or spruce.

We also offer the larch in a brushed, lyed and white oiled version.

We only offer our Douglas fir & silver fir in a brushed and oiled surface, which you can view on our website www.adlerparkett.com.

Range of Colour	Please refer to the current price list or www.adlerparkett.com for the range of colours available for each type of wood.
Variations of Colour	Wood is a natural product. Depending on the ingredients in the wood and the wood grain, there may be colour variations. Due to the natural raw material "wood", colour differences can occur both between different production batches and within a production batch. This also applies in particular to coloured surfaces, as smoking, staining and colour pigments can lead to different shades of colour due to the structure of the wood.
Care & Maintenance	Please follow our relevant care instructions at www.adlerparkett.com .
Installation	Floating installation or full-surface gluing possible up to a width of 186 mm; otherwise please glue down the entire surface; however, full-surface gluing is always required with underfloor heating Please observe our relevant installation instructions at www.adlerparkett.com .
Underfloor Heating	This product is suitable for hot water-based underfloor heating (see below) Thermal Transfer Resistance: approx. 0,133 m ² k / W as to EN14342 (Oak) Max. Surface Temperature: 25 °C – 28 °C
Indoor Climate	A healthy room climate of 19 - 22°C with a relative humidity of approx. 50 - 60% is required to maintain the value of the parquet and also for the well-being of people. If the air humidity falls significantly below this level during the heating period, extreme drying out and even cracking and detachment of the top layers and joint formation of the parquet flooring can be expected. Excessively abrupt changes in the moisture content of the planks lead to shrinkage stresses in the glued layers. In extreme cases, irreparable damage may occur, for which we accept no liability.
Classification of Fire Resistance (as to EN 13501-1)	Dfl-s1
Emission of Formaldehyde (as to EN717-1)	E0
Emission of Pentachlorophenol (as to CEN / TR 14823)	Not detectable (< the detection limit)
PEFC / FSC® certification options	Upon request and subject to sufficient availability of certified material, we can also manufacture this product with either FSC-MIX or PEFC certification. Should certification be required, we must be informed of this at the time the order is placed so that we can check availability and carry out production in accordance with the relevant Chain of Custody (COC) standards. We cannot produce the spruce floorboards to the FSC Mix standard, but rather to the PEFC standard.
Norms for Production	CE certification As an FSC®-certified (IMO-COC-025052) + PEFC-certified (IMO-PEFC-COC-025052) company, we pay attention to raw materials from responsible forestry.
Site for Production	87742 Dirlewang / Germany

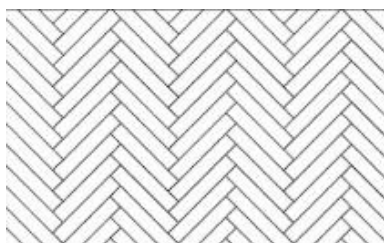
FISCHGRAT **Herringbone & Chevron by adler: Overview of all dimensions**

by adler

ADLER PARKETT's extensive range of floorboards, with its high-quality colours and finishes, offers a wide variety of herringbone options. Our experienced production team can then cut these floorboards to your specifications at 90°, 60° or 45°, ensuring you receive your perfect herringbone or chevron parquet from ADLER.

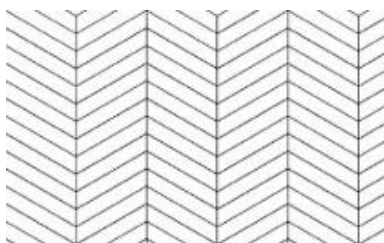
Below is an overview of our herringbone options by adler. Please note that our 2-layer products in 60° and 45° angles are no longer manufactured in a thickness of 10 mm, but in a total thickness of 15 mm. This ensures easier installation of this very high-quality and exclusive parquet flooring.

90°



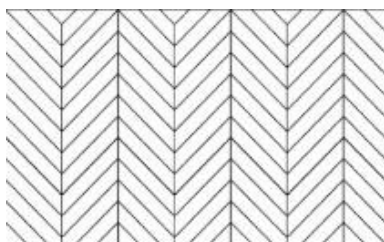
600 x 100 x 10 mm	2-layer construction
540 x 130 x 10 mm	2-layer construction
780 x 130 x 15 mm	3-layer construction
1090 x 130 x 10 mm	2-layer construction
1080 x 186 x 15 mm	3-layer construction
1080 x 240 x 15 mm	3-layer construction

60°



540 x 100 x 15 mm	3-layer construction
700 x 130 x 15 mm	3-layer construction
1010 x 130 x 15 mm	3-layer construction
980 x 186 x 15 mm	3-layer construction
1020 x 240 x 15 mm	3-layer construction

45°



500 x 100 x 15 mm	3-layer construction
650 x 130 x 15 mm	3-layer construction
960 x 130 x 15 mm	3-layer construction
900 x 186 x 15 mm	3-layer construction
970 x 240 x 15 mm	3-layer construction

FISCHGRAT

by adler

Herringbone by adler: 90° Options

General	Single strip plank for herringbone installation (90°) Multilayer wooden floorboards according EN14342:2013; Total thickness 10 mm, based on the construction of the Elegance by adler Total thickness 15 mm, based on the construction of the Villa by adler Multi-layer parquet elements according to EN14342:2013
Dimensions/Packaging	Per box: left-hand or right-hand rods only 600x100x10 mm 36 pieces / box = 2.160 m² / box 1512 pieces = box x 42 = 90.720 m² / pallet 540x100x10 mm 24 Pieces / Box = 1.680 m² / Box 1008 Pieces = Box x 42 = 70.560 m² / Pallet 780x100x15 mm 8 Pieces / Box = 0.808 m² / Box 448 Pieces = Box x 56 = 45.248 m² / Pallet 1080x186x15 mm 8 Pieces / Box = 1.608 m² / Box 280 Pieces = Box x 35 = 56.280 m² / Pallet 1080x240x15 mm 8 Pieces / Box = 2.072 m² / Box 224 Pieces = Box x 28 = 58.016 m² / Pallet
Construction	Top layer made out of sawn cut veneers of approx. 4,2 mm Each top layer is dried individually to a moisture content of 8 ± 2 % 10 mm Total thickness: Base material out of solid spruce 15 mm Total thickness: Core out of made of hardwood or softwood Counterbalance made out of softwood
Glue	10 mm total thickness: PUR-adhesive 15 mm total thickness: White glue (PVAc glue)
Bevel	comes as standard with a 4-sided longitudinal chamfer
Specie	European oak Other wood types available on request
Grading	in accordance with our factory grading we deliver: 600x100x10 mm: in classic grading (basically knotless) 540x100x10 mm: in premium grading 780x100x10 mm: in premium grading 1080x186x15 mm: in premium grading 1080x240x15 mm: in premium grading Other sizes are available on request
Colour of filler	Brown

Finish	The basis is our NATURA+ oiled oxidative oil surface on a machine-brushed surface.
Range of colours	Please refer to the current price list or www.adlerparkett.com for the available colour range.
Variations of Colour	Wood is a natural product. Depending on the natural components in the wood and the grain, there may be variations in colour. Due to the nature of wood as a raw material, colour variations may occur both between different production batches and within a single production batch. This applies in particular to coloured surfaces, as smoking, staining and colour pigments can result in different shades due to the structure of the wood. Please note that with herringbone laying, the refraction of light varies and appears different due to the varying grain direction.
Care & Maintenance	Please follow our relevant care instructions at www.adlerparkett.com .
Installation	To be fully bonded Please refer to our relevant installation instructions at www.adlerparkett.com
Underfloor Heating	This product is suitable for use with hot-water underfloor heating systems when installed as a full-surface adhesive floor Max. Surface Temperature: 25 °C – 28 °C With 10 mm total thickness: Thermal Transfer Resistance: approx. 0,079 – 0,090 m²k / W as to EN14342 With 15 mm total thickness: Thermal Transfer Resistance: approx. 0,125 m²k / W as to EN14342
Indoor Climate	A healthy room climate of 19 - 22°C with a relative humidity of approx. 50 - 60% is required to maintain the value of the parquet and also for the well-being of people. If the air humidity falls significantly below this level during the heating period, extreme drying out and even cracking and detachment of the top layers and joint formation of the parquet flooring can be expected. Excessively abrupt changes in the moisture content of the planks lead to shrinkage stresses in the glued layers. In extreme cases, irreparable damage may occur, for which we accept no liability.
Classification of Fire Resistance (as to EN 13501-1)	Cfl-s1 for our oak products with oiled surface: (VNJF 081068.2 dated 23/09/15 by the ÖTI / A-1050 Vienna test laboratory)
Emission of Formaldehyde (as to EN717-1)	E0
Emission of Pentachlorophenol (as to CEN / TR 14823)	Not detectable (< the detection limit)
PEFC / FSC® certification options	Upon request and subject to sufficient availability of certified material, we can also manufacture this product with either FSC-MIX or PEFC certification. Should certification be required, we must be informed of this at the time the order is placed so that we can check availability and carry out production in accordance with the relevant Chain of Custody (COC) standards.
Norms for Production	CE-certification As an FSC®-certified (IMO-COC-025052) + PEFC-certified (IMO-PEFC-COC-025052) company, we pay attention to raw materials from responsible forestry.
Site for Production	87742 Dirlewang / Deutschland

FISCHGRAT

by adler

Chevron by adler: 60° Options

General	Single strip plank for herringbone installation (90°) Multilayer wooden floorboards according EN14342:2013; Total thickness 15 mm, based on the construction of the Villa by adler Multi-layer parquet elements according to EN14342:2013
Dimensions/Packaging	Per box: left-hand or right-hand rods only 540x100x15 mm 24 Pieces / Box = 1.296 m ² / Box 1008 Pieces = Box x 42 = 54.432 m ² / Pallet 700x130x15 mm 8 Pieces / Box = 0.728 m ² / Box 448 Pieces = Box x 56 = 40.768 m ² / Pallet 980x186x15 mm 8 Pieces / Box = 1.456 m ² / Box 280 Pieces = Box x 35 = 50.960 m ² / Pallet 1020x240x15 mm 8 Pieces / Box = 1.960 m ² / Box 224 Pieces = Box x 28 = 54.880 m ² / Pallet
Construction	Top layer made out of sawn cut veneers of approx. 4,2 mm Each top layer is dried individually to a moisture content of 8 ± 2 % 15 mm Total thickness: Core out of made of hardwood or softwood Counterbalance made out of softwood
Glue	15 mm total thickness: White glue (PVAc glue)
Bevel	comes as standard with a 4-sided longitudinal chamfer
Specie	European oak Other wood types available on request
Grading	in accordance with our factory grading we deliver: 540x100x15 mm: in classic grading (basically knotless) 700x130x15 mm: in premium grading 980x186x15 mm: in premium grading 1020x240x15 mm: in premium grading Other sizes are available on request
Colour of filler	Brown
Finish	The basis is our NATURA+ oiled oxidative oil surface on a machine-brushed surface.
Range of colours	Please refer to the current price list or www.adlerparkett.com for the available colour range.
Variations of Colour	Wood is a natural product. Depending on the natural components in the wood and the grain, there may be variations in colour. Due to the nature of wood as a raw material, colour variations may occur both between different production batches and within a single production batch. This applies in particular to coloured surfaces, as smoking,

staining and colour pigments can result in different shades due to the structure of the wood.

Please note that with herringbone laying, the refraction of light varies and appears different due to the varying grain direction.

Care & Maintenance	Please follow our relevant care instructions at www.adlerparkett.com .
Installation	To be fully bonded Please refer to our relevant installation instructions at www.adlerparkett.com
Underfloor Heating	This product is suitable for use with hot-water underfloor heating systems when installed as a full-surface adhesive floor Thermal Transfer Resistance: approx. 0,125 m ² k / W as to EN14342 Max. Surface Temperature: 25 °C – 28 °C
Indoor Climate	A healthy room climate of 19 - 22°C with a relative humidity of approx. 50 - 60% is required to maintain the value of the parquet and also for the well-being of people. If the air humidity falls significantly below this level during the heating period, extreme drying out and even cracking and detachment of the top layers and joint formation of the parquet flooring can be expected. Excessively abrupt changes in the moisture content of the planks lead to shrinkage stresses in the glued layers. In extreme cases, irreparable damage may occur, for which we accept no liability.
Classification of Fire Resistance (as to EN 13501-1)	Cfl-s1 for our oak products with oiled surface: (VNJF 081068.2 dated 23/09/15 by the ÖTI / A-1050 Vienna test laboratory)
Emission of Formaldehyde (as to EN717-1)	E0
Emission of Pentachlorophenol (as to CEN / TR 14823)	Not detectable (< the detection limit)
PEFC / FSC® certification options	Upon request and subject to sufficient availability of certified material, we can also manufacture this product with either FSC-MIX or PEFC certification. Should certification be required, we must be informed of this at the time the order is placed so that we can check availability and carry out production in accordance with the relevant Chain of Custody (COC) standards.
Norms for Production	CE-certification As an FSC®-certified (IMO-COC-025052) + PEFC-certified (IMO-PEFC-COC-025052) company, we pay attention to raw materials from responsible forestry.
Site for Production	87742 Dirlewang / Deutschland

FISCHGRAT

by adler

Chevron by adler: 90° Options

General	Single strip plank for herringbone installation (90°) Multilayer wooden floorboards according EN14342:2013; Total thickness 15 mm, based on the construction of the Villa by adler Multi-layer parquet elements according to EN14342:2013
Dimensions/Packaging	Per box: left-hand or right-hand rods only 500x100x15 mm 24 Pieces / Box = 1.200 m ² / Box 1008 Pieces = Box x 42 = 50.400 m ² / Pallet 650x130x15 mm 8 Pieces / Box = 0.680 m ² / Box 448 Pieces = Box x 56 = 38.080 m ² / Pallet 900x186x15 mm 8 Pieces / Box = 1.336 m ² / Box 280 Pieces = Box x 35 = 46.760 m ² / Pallet 970x240x15 mm 8 Pieces / Box = 1.864 m ² / Box 224 Pieces = Box x 28 = 52.192 m ² / Pallet
Construction	Top layer made out of sawn cut veneers of approx. 4,2 mm Each top layer is dried individually to a moisture content of 8 ± 2 % 15 mm Total thickness: Core out of made of hardwood or softwood Counterbalance made out of softwood
Glue	15 mm total thickness: White glue (PVAc glue)
Bevel	comes as standard with a 4-sided longitudinal chamfer
Specie	European oak Other wood types available on request
Grading	in accordance with our factory grading we deliver: 500x100x15 mm: in classic grading (basically knotless) 650x130x15 mm: in premium grading 900x186x15 mm: in premium grading 970x240x15 mm: in premium grading Other sizes are available on request
Colour of filler	Brown
Finish	The basis is our NATURA+ oiled oxidative oil surface on a machine-brushed surface.
Range of colours	Please refer to the current price list or www.adlerparkett.com for the available colour range.
Variations of Colour	Wood is a natural product. Depending on the natural components in the wood and the grain, there may be variations in colour. Due to the nature of wood as a raw material, colour variations may occur both between different production batches and within a single production batch. This applies in particular to coloured surfaces, as smoking,

staining and colour pigments can result in different shades due to the structure of the wood.

Please note that with herringbone laying, the refraction of light varies and appears different due to the varying grain direction.

Care & Maintenance	Please follow our relevant care instructions at www.adlerparkett.com .
Installation	To be fully bonded Please refer to our relevant installation instructions at www.adlerparkett.com
Underfloor Heating	This product is suitable for use with hot-water underfloor heating systems when installed as a full-surface adhesive floor Thermal Transfer Resistance: approx. 0,125 m ² k / W as to EN14342 Max. Surface Temperature: 25 °C – 28 °C
Indoor Climate	A healthy room climate of 19 - 22°C with a relative humidity of approx. 50 - 60% is required to maintain the value of the parquet and also for the well-being of people. If the air humidity falls significantly below this level during the heating period, extreme drying out and even cracking and detachment of the top layers and joint formation of the parquet flooring can be expected. Excessively abrupt changes in the moisture content of the planks lead to shrinkage stresses in the glued layers. In extreme cases, irreparable damage may occur, for which we accept no liability.
Classification of Fire Resistance (as to EN 13501-1)	Cfl-s1 for our oak products with oiled surface: (VNJF 081068.2 dated 23/09/15 by the ÖTI / A-1050 Vienna test laboratory)
Emission of Formaldehyde (as to EN717-1)	E0
Emission of Pentachlorophenol (as to CEN / TR 14823)	Not detectable (< the detection limit)
PEFC / FSC® certification options	Upon request and subject to sufficient availability of certified material, we can also manufacture this product with either FSC-MIX or PEFC certification. Should certification be required, we must be informed of this at the time the order is placed so that we can check availability and carry out production in accordance with the relevant Chain of Custody (COC) standards.
Norms for Production	CE-certification As an FSC®-certified (IMO-COC-025052) + PEFC-certified (IMO-PEFC-COC-025052) company, we pay attention to raw materials from responsible forestry.
Site for Production	87742 Dirlewang / Deutschland



Elegance by adler 600: Traditional German-style plank in Oak, Walnut and Elm

General	Traditional German-style short plank Two-layer planks with a total thickness of 10 mm; otherwise 3-layer construction Multi-layer parquet elements according to EN14342:2013 Suitable for herringbone laying, as it is supplied as standard in left- and right-hand planks. Can also be produced in a single direction on request. On request, we can also produce this short plank with a total thickness of 15 mm. In that case, the technical data sheet will correspond to that of our Villa by adler wide plank flooring.
Dimensions/Packaging	600 x 100 x 10 mm 36 pieces / box = 2,160 m² / box 1512 pieces = box x 42 = 90,720 m² / pallet
Construction	Top layer cut from 4.2 mm sawn veneer; each top lamella is individually dried to a wood moisture content of 8 ± 2% Base material made from solid spruce strips
Glue	PUR adhesive
Bevel	With 4-sided bevel as standard
Specie	European Oak; American Walnut; American Elm;
Grading	according to our factory sorting each in the "Classic"
Colour of filler	Brown
Finish	The basis is our NATURA+ oiled oxidative oil surface on a machine-brushed surface. Please note that the refraction of light is different with herringbone installation due to the different fibre patterns.
Range of Colours	Please refer to the current price list or www.adlerparkett.com for the range of colours available for each type of wood.
Variations of Colour	Wood is a natural product. Depending on the ingredients in the wood and the wood grain, there may be colour variations. Due to the natural raw material "wood", differences in colour can occur both between different production batches and within a production batch. This also applies in particular to coloured surfaces, as smoking, staining and colour pigments can lead to different shades of colour due to the structure of the wood. Please note that the refraction of light also varies with herringbone installation due to the different fibre patterns.
Care & Maintenance	Please follow our relevant care instructions at www.adlerparkett.com .
Installation	Due to the two-layer structure, full-surface bonding is required. Please observe our relevant installation instructions at www.adlerparkett.com
Underfloor Heating	This product is suitable for hot water-based underfloor heating (see below) Thermal Transfer Resistance (10 mm): approx. 0,079 – 0,090 m²k / W as to EN14342 Thermal Transfer Resistance (15 mm): approx. 0,125 m²k / W as to EN14342 Max. Surface Temperature: 25 °C – 28 °C
Indoor Climate	To maintain the value of the parquet and also for the well-being of people, a healthy room climate of 19 - 22°C with a relative humidity of approx. 50 - 60% is required. If the

air humidity falls significantly below this level during the heating period, extreme drying out and even cracking and detachment of the top layers and joint formation of the parquet flooring can be expected.
Excessively abrupt changes in the moisture content of the planks lead to shrinkage stresses in the glued layers. In extreme cases, irreparable damage may occur, for which we accept no liability.

Classification of Fire Resistance (as to EN 13501-1)	D_{fl}-s1 for Walnut, Elm Cfl-s1 for our oak products with oiled surface: (VNJF 081068.2 dated 23/09/15 by the ÖTI / A-1050 Vienna test laboratory)
Emission of Formaldehyde (as to EN717-1)	E0
Emission of Pentachlorophenol (as to CEN / TR 14823)	Not detectable (< the detection limit)
PEFC / FSC® certification options	Upon request and subject to sufficient availability of certified material, we can also manufacture this product with either FSC-MIX or PEFC certification. Should certification be required, we must be informed of this at the time the order is placed so that we can check availability and carry out production in accordance with the relevant Chain of Custody (COC) standards.
Norms for Production	CE certification As an FSC®-certified (IMO-COC-025052) + PEFC-certified (IMO-PEFC-COC-025052) company, we pay attention to raw materials from responsible forestry.
Site for Production	87742 Dirlewang / Germany



Elegance by adler: Short plank in Oak, Walnut and Elm with 10 mm total thickness

General	Short single strip plank Two-layer planks with a total thickness of 10 mm; otherwise 3-layer construction Multi-layer parquet elements according to EN14342:2013 On request, we can also produce this short plank with a total thickness of 15 mm. In that case, the technical data sheet will correspond to that of our Villa by adler wide plank flooring.
Dimensions/Packaging	1090 x 130 x 10 mm 12 pieces / box = 1,704 m² / box 504 pieces = box x 42 = 71,568 m² / pallet
Construction	Top layer cut from 4.2 mm sawn veneer; each top lamella is individually dried to a wood moisture content of 8 ± 2% Base material made from solid spruce strips
Glue	PUR adhesive
Bevel	Oak: In oiled finish with standard a 2sides bevel on the long sides In varnished finish only square-edged / unbevelled Walnut, Elm: As standard in square-edged / unbevelled
Specie	European Oak; American Walnut; Elm
Grading	according to our factory grading in "Premium", "Standard", "Standard / Economy", "Economy" or "Classic" grades, depending on the type of wood Please refer to the current price list for the grades offered for each type of wood.
Colour of filler	Brown
Finish	The basis is our NATURA+ oiled oxidative oil surface. With Oak we also do a varnished acrylic UV finish. Please note that the refraction of light is different with herringbone/chevron installations due to the different fibre patterns.
Variations of Colour	Wood is a natural product. Depending on the ingredients in the wood and the wood grain, there may be colour variations. Due to the natural raw material "wood", colour differences can occur both between different production batches and within a production batch. This also applies in particular to coloured surfaces, as smoking, staining and colour pigments can lead to different shades of colour due to the structure of the wood.
Care & Maintenance	Please follow our relevant care instructions at www.adlerparkett.com .
Installation	Due to the two-layer construction, full-surface bonding / glue down is required. Please observe our relevant installation instructions at www.adlerparkett.com.
Underfloor Heating	This product is suitable for hot water-based underfloor heating (see below) Thermal Transfer Resistance (10 mm): approx. 0,079 – 0,090 m²k / W as to EN14342 Thermal Transfer Resistance (15 mm): approx. 0,125 m²k / W as to EN14342 Max. Surface Temperature: 25 °C – 28 °C
Indoor Climate	To maintain the value of the parquet and also for the well-being of people, a healthy room climate of 19 - 22°C with a relative humidity of approx. 50 - 60% is required. If the

air humidity falls significantly below this level during the heating period, extreme drying out and even cracking and detachment of the top layers and joint formation of the parquet flooring can be expected.
Excessively abrupt changes in the moisture content of the planks lead to shrinkage stresses in the glued layers. In extreme cases, irreparable damage may occur, for which we accept no liability.

Classification of Fire Resistance (as to EN 13501-1)	D_{fl}-s1 for Walnut, Elm Cfl-s1 for our oak products with oiled surface: (VNJF 081068.2 dated 23/09/15 by the ÖTI / A-1050 Vienna test laboratory)
Emission of Formaldehyde (as to EN717-1)	E0
Emission of Pentachlorophenol (as to CEN / TR 14823)	Not detectable (< the detection limit)
PEFC / FSC® certification options	Upon request and subject to sufficient availability of certified material, we can also manufacture this product with either FSC-MIX or PEFC certification. Should certification be required, we must be informed of this at the time the order is placed so that we can check availability and carry out production in accordance with the relevant Chain of Custody (COC) standards.
Norms for Production	CE certification As an FSC®-certified (IMO-COC-025052) + PEFC-certified (IMO-PEFC-COC-025052) company, we pay attention to raw materials from responsible forestry.
Site for Production	87742 Dirlewang / Germany



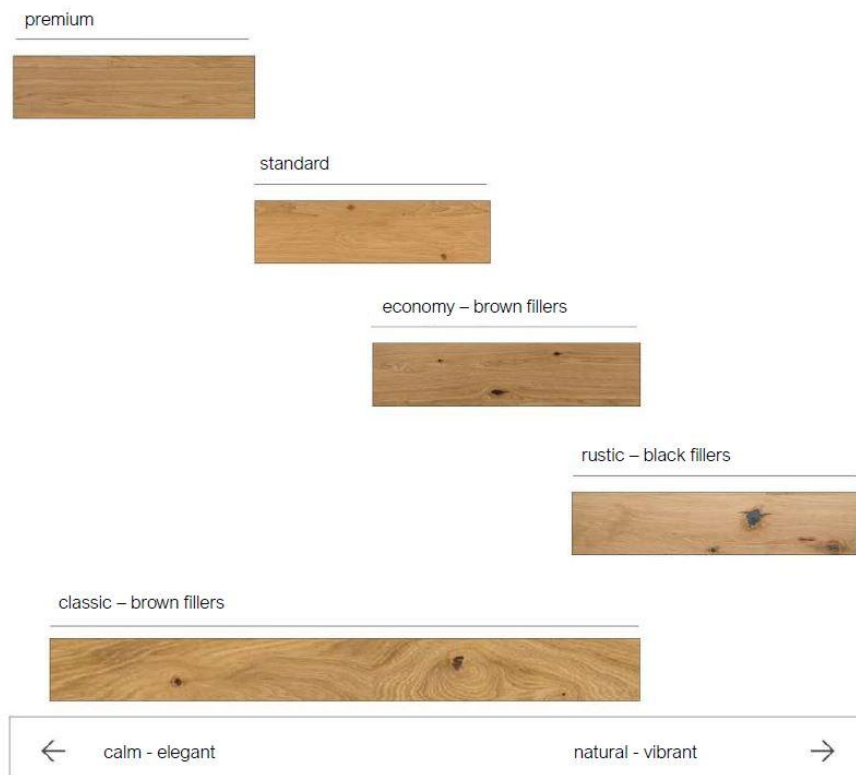
Basic by adler LONG: short plank on a HDF support HDF-Träger

General	Short single strip plank Two-layer plank on HDF core material Multi-layer parquet elements according to EN14342:2013
Dimensions/Packaging	1090 x 130 x 9,5 mm 12 pieces / box = 1,704 m ² / box 504 pieces = box x 42 = 71,568 m ² / pallet
Construction	Top layer of sawn veneer of approx. 2.8 mm; Base material made of HDF wood-based panel
Glue	PUR adhesive
Bevel	Square-edged without bevel as standard
Specie	European Oak
Grading	according to our factory sorting in the "Classic"
Finish	The basis is our NATURA+ oiled oxidative oil finish on a textured surface or our UV acrylic varnish.
Variations of Colour	Wood is a natural product. Depending on the ingredients in the wood and the wood grain, there may be colour variations. Due to the natural raw material "wood", colour differences can occur both between different production batches and within a production batch.
Care & Maintenance	Please follow our relevant care instructions at www.adlerparkett.com .
Installation	Due to the two-layer structure, full-surface bonding is required. Please observe our relevant installation instructions at www.adlerparkett.com
Underfloor Heating	This product is suitable for hot water-based underfloor heating (see below) Thermal Transfer Resistance: approx. 0,060 m ² k / W as to EN14342 Max. Surface Temperature: 25 °C – 28 °C
Indoor Climate	To maintain the value of the parquet and also for the well-being of people, a healthy room climate of 19 - 22°C with a relative humidity of approx. 50 - 60% is required. If the air humidity falls significantly below this level during the heating period, extreme drying out and even cracking and detachment of the top layers and joint formation of the parquet flooring can be expected. Excessively abrupt changes in the moisture content of the planks lead to shrinkage stresses in the glued layers. In extreme cases, irreparable damage may occur, for which we accept no liability.
Classification of Fire Resistance (as to EN 13501-1)	D _{fl} -s1
Emission of Formaldehyde (as to EN717-1)	E05
Emission of Pentachlorophenol (as to CEN / TR 14823)	Not detectable (< the detection limit)
Norms for Production	CE certification
Site for Production	87742 Dirlewang / Germany

An Overview of our oak planks flooring grades

This grading description covers our range of wide-plank flooring in oak, available in widths of 186 and 240 mm and lengths of 1800–2200 mm, as well as the herringbone patterns produced from these planks. It does not include our castle-style planks or short planks.

Please note that the images below are for illustrative purposes only. Due to the natural nature of the wood, the actual product may differ from the illustration



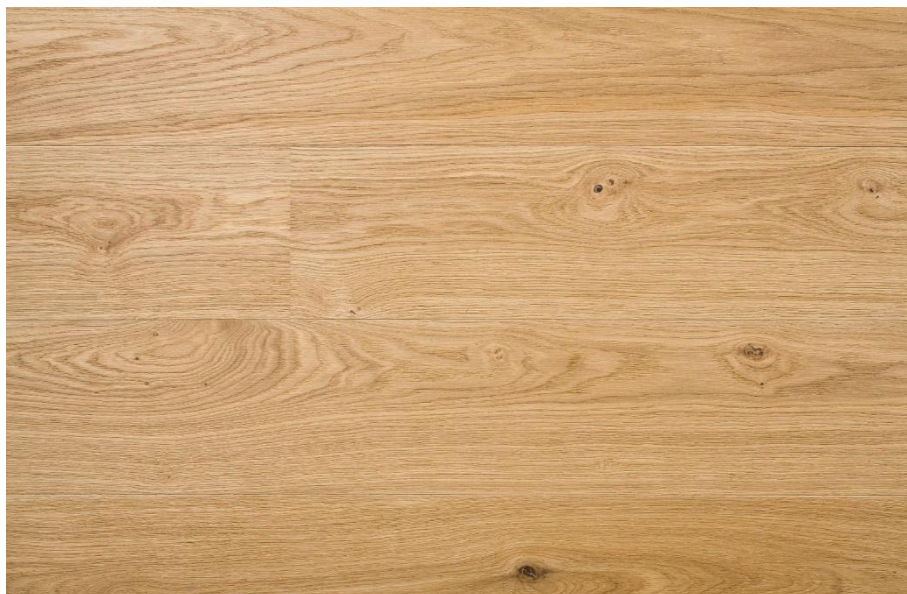
Oak grading **PREMIUM** at a glance

In the premium grade, the parquet planks are largely knotless, smaller pin knots can occur and give the floor its individuality. The medullary rays which are characteristic for oak wood is also permitted, but the play of colours is nevertheless quite uniform:

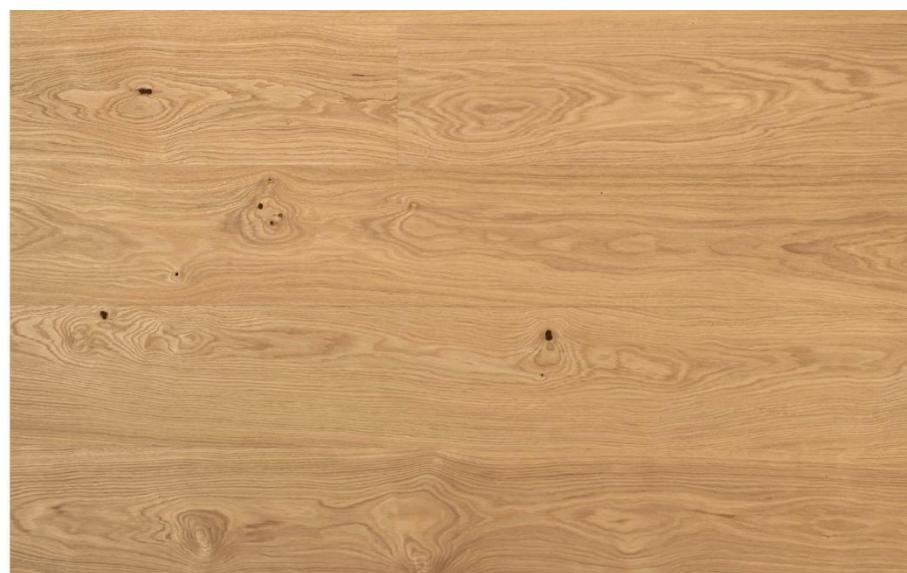


Oak STANDARD grading at a glance

A few small to medium-sized knots may occur in the standard grading, both healthy and filled in. The putty / filling colour is brown. The medullary rays which are typical for oak is also possible. The planks have a natural colouring:

**An overview of CLASSIC grade oak**

“Classic” grade floorboards feature a wide range of knotting, from smoother to more knotty variants. They are characterised by naturally formed knots as well as brown-filled knots, which give the wood a robust and attractive appearance. The natural grain of medullary ray is clearly visible, lending the floorboards a lively look. Overall, these floorboards are distinguished by their lively interplay of colours and the typical grain of the wood species:

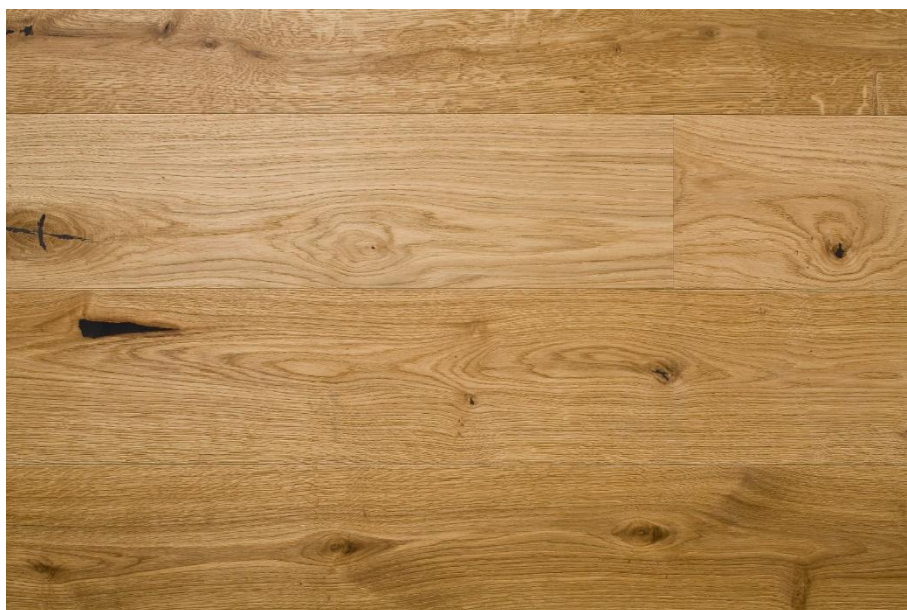


Oak grading ECONOMY at a glance

Economy" grade planks have small to large knots, including both healthy knots and knots filled in with brown putty. Knots are explicitly added to the wide planks. Cracks are possible and are also filled. The medullary ray is present and clearly visible. These planks are characterised by a colourful interplay of colours and the structure typical of this type of wood:

**Oak grading RUSTICO at a glance**

Planks in the "Rustico" grade contain both small and large knots, which are filled with black putty. The wood can have small to large cracks, which are also filled with black putty. Heart cracks and protruding wind and slate cracks are also possible. Slate cracks may occur during subsequent use and do not constitute grounds for complaint. The medullary rays are clearly present. Planks in the "Rustico" grade have a very lively play of colours and impress with their natural rustic charm, but without sapwood:



Oak FUMÉ – smoked Oak by adler – at a glance

What is smoked oak – and why do colour variations occur?

Oak naturally contains tannic acid (tannin). This is specifically utilised during the smoking process: in a sealed kiln, the wood reacts with ammonia. This results in a natural, permanent darkening – not a coating, but a change within the wood itself.

The colour spectrum ranges from warm amber tones through chocolate shades to very dark, almost black tones.

As each plank contains a different amount of tannin, every piece of wood reacts differently. This individual reaction cannot be controlled technically. Furthermore, factors such as the duration of the smoking process, temperature and humidity influence the result. This is why natural colour variations occur within a single surface, which give smoked oak its vibrant and authentic character.

At ADLER PARKETT, this primarily affects the directly smoked variants: Oak FUMÉ A10, Oak FUMÉ G30 NATUR, Oak FUMÉ G30 SWISS and Oak FUMÉ K50. Colours such as Oak PARIS and Oak NIZZA are also affected.

Conclusion

The natural variation in smoked oak is a characteristic feature of its quality and, as such, cannot be controlled and must be accepted; variations in colour do not constitute grounds for a complaint.

Smoked oak is characterised by:

- natural, permanent colour change in the wood
- vibrant, unique interplay of colours
- visible differences between individual floorboards
- A wide variation in colour cannot be avoided and does not constitute grounds for a complaint

What grades of oak are available from Adler Parkett?

Oak FUMÉ A10 (lightly smoked)

Lowest smoking setting with a short smoking time in the smoking kiln.

Result: subtle, warm shades with a natural look.

Oak FUMÉ G30 (medium-smoked)

Medium smoking level with a balanced treatment duration, also known as surface smoking.

Maximum penetration depth approx. 2 mm

Result: more intense brown and chocolate tones with a vibrant play of colours.

Oak FUMÉ K50 (smoked through to the core)

The highest level of smoking, in which the oak surface layer is thoroughly smoked.

Result: very dark, elegant shades, almost black.

This labour-intensive process results in a correspondingly longer delivery time.

Example of Oak FUMÉ A10 (lightly smoked)



Example of Oak FUMÉ G30 (medium smoked)



Example of Oak FUMÉ K50 (smoked through to the core)



An overview of our packaging units

Standard packaging

We pack our planks in high-quality cardboard boxes. The pallets are wrapped in film as a light protection against moisture and dirt. All planks are packed on disposable (one-way) pallets.

Due to the dimensions and for the safe protection of our Chateau by adler plank and our Tableau by adler parquet, we recommend our special transport packaging. The packaging is produced according to the quantity of planks and invoiced accordingly. Otherwise, the chateau planks are packed on a sturdy wooden pallet including film as standard. This is only suitable for short transport distances and handling, and is best for collection by the customer.

Parquet packing units

Below you will find an overview of the contents of the various packaging units, as well as information on the pallet type, stackability and net weight of our parquet planks:

Type	Thickn mm	Width mm	Length mm	Pieces/ Box	m² / Box	Boxes/ Pallet	m² / Pallet	Type of Pallet	Stack- able	Net kg / m²
Tile parquet Tableau by adler										
Tableau	19	750	750	1	0,563			Wooden Box	Ja	13,70
Tableau	19	1020	1020	1	1,040			Wooden Box	Ja	13,70
Elements by adler by adler										
15	Customised packaging contents							Mostly box	Nein	7,60
Exclusive wide and long planks Château by adler										
Château	19	Delivery of a measurement list (pieces per width & length)						Kiste	Ja	9,80
Château	15	Delivery of a measurement list (pieces per width & length)						Kiste	Ja	7,60
Planks										
Elegance 600	10	100	600	36	2,160	42	90,720	One-way	Ja	5,50
Basic LONG	9,5	130	1090	12	1,704	42	71,568	One-way	Ja	8,40
Elegance	10	130	1090	12	1,704	42	71,568	One-way	Ja	5,50
Maxi	10	186	1800	10	3,350	20	67,000	One-way	Ja	5,50
Maxi	10	186	2000	10	3,720	20	74,400	One-way	Ja	5,50
Maxi	10	186	2200	10	4,090	20	81,800	One-way	Ja	5,50
Profi	15	146	1800	8	2,104	42	88,368	One-way	Ja	7,60
Profi	15	146	2000	8	2,336	42	98,112	One-way	Ja	7,60
Profi	15	146	2200	8	2,568	42	107,856	One-way	Ja	7,60
Profi	19			6		42		One-way	Ja	9,80
Villa35	14	186	1800	8	2,680	35	93,800	One-way	Ja	7,60
Villa35	14	186	2000	8	2,976	35	104,160	One-way	Ja	7,60
Villa35	14	186	2200	8	3,272	35	114,520	One-way	Ja	7,60
Villa/Profi	15	186	1800	8	2,680	35	93,800	One-way	Ja	7,60
Villa/Profi	15	186	2000	8	2,976	35	104,160	One-way	Ja	7,60
Villa/Profi	15	186	2200	8	3,272	35	114,520	One-way	Ja	7,60
Villa/Profi	15	186	2200	8	3,568	35	124,880	One-way	Ja	7,60
Villa/Profi	19			6		35		One-way	Ja	9,80
Villa/Profi	15	240	1800	8	3,456	28	96,768	One-way	Ja	7,60
Villa/Profi	15	240	2000	8	3,840	28	107,520	One-way	Ja	7,60
Villa/Profi	15	240	2200	8	4,224	28	118,272	One-way	Ja	7,60
Villa/Profi	15	240	2400	8	4,608	28	129,024	One-way	Ja	7,60
Villa/Profi	19			6		28		One-way	Ja	9,80

Typ	Stärke mm	Breite mm	Länge mm	Stück / Paket	m ² / Paket	Pakete/ Palette	m ² / Palette	Palettenart	Stapel- bar	Netto kg / m ²
Options of herringbone & chevron (per package only left or right pieces)										
90°	10	100	600	36	2,160	42	90,720	One-way IP	Nein	5,50
90°	10	130	540	24	1,680	42	70,560	One-way IP	Nein	5,50
90°	15	130	780	8	0,808	56	45,248	One-way IP	Ja	7,60
90°	10	130	1090	12	1,704	42	71,568	One-way	Ja	5,50
90°	15	186	1080	8	1,608	35	56,280	One-way	Ja	7,60
90°	15	240	1080	8	2,072	28	58,016	One-way	Ja	7,60
60°	15	100	540	24	1,296	42	54,432	One-way IP	Nein	7,60
60°	15	130	700	8	0,728	56	40,768	One-way EP	Ja	7,60
60°	15	130	1010	8	1,048	42	44,016	One-way	Ja	7,60
60°	15	186	980	8	1,456	35	50,960	One-way IP	Ja	7,60
60°	15	240	1020	8	1,960	28	54,880	One-way IP	Ja	7,60
45°	15	100	500	24	1,200	42	50,400	One-way IP	Nein	7,60
45°	15	130	650	8	0,680	56	38,080	One-way EP	Ja	7,60
45°	15	130	960	8	1,000	42	42,000	One-way IP	Ja	7,60
45°	15	186	900	8	1,336	35	46,760	One-way IP	Ja	7,60
45°	15	240	970	8	1,864	28	52,192	One-way IP	Ja	7,60

*One-way IP = Disposable pallet in industrial pallet size / One-way EP = one-way pallet in Euro pallet size

Our Terms and Conditions (as of December 2022)

I. Scope of the conditions

The following terms and conditions apply exclusively to all legal transactions and sales of our company. They also apply to all future terms and conditions, even if not yet expressly agreed. Any derogating agreements must be made in writing. We reject any other terms and conditions of purchase of customers. The conditions also apply to contract work.

II. Conclusion of a contract

- Our offers are subject to change. The order is binding on the customer. All agreements, including those of our sales representatives, will only become binding on our written order confirmation.
- Cancellation of an order confirmed in writing by the purchaser after expiry of the confirmed grace period can only be made with the consent of the vendor. Costs incurred for this order up to that point may be charged to the purchaser as appropriate. The request for cancellation must be made in writing.
- The customer agrees that the assembly and maintenance instructions are made available over the web at www.adlerparkett.com and acknowledges this as being in line with the contract.

III. Price and payment

- Unless agreed otherwise, prices will be ex works, including loading at the factory. Value added tax at the respective statutory rate will be added to the prices.
- Unless otherwise agreed in writing, we will be entitled to adjust prices and/or freight rates as appropriate if our costs for raw materials and supplies, energy costs, freight costs and customs duties or other materials increase by more than 10% due to unusual circumstances/force majeure.
- Unless otherwise agreed in individual cases, payment will be made by bank transfer to our bank accounts within 14 days of the invoice date, without deduction, or in cash. Bills of exchange will not be accepted. We expressly reserve the right to refuse cheques; in this respect, acceptance is always only on account of payment.
- Arrears interest will be charged at 8 percentage points above the respective base rate for business customers and at 5 percentage points above the respective base rate for end consumers. They are to be set higher if we can prove that we have had to pay a higher interest rate.
- Payments will first be credited against the costs of recovery incurred, as well as against reminder costs, interest and then against the oldest debts in each case.
- In the event of a delay in payment by the customer, we are entitled to make further deliveries dependent on the full payment of the receivables in arrears.
A significant deterioration in the creditworthiness of the customer will entitle us to withdraw from the contract or, alternatively, to deliver only against payment in advance.
- We are entitled to invoice the ordered goods 4 weeks after completion and notification of readiness for dispatch and within 14 days of the invoice date.
If delivery is made on call, the goods ordered will be invoiced by us no later than 4 weeks after notification of readiness for dispatch and will be due for payment within 14 days of the invoice date, irrespective of whether the customer calls off the goods or not.
The risk of accidental loss or deterioration of the goods will pass to the customer on notice of readiness for dispatch.
- If the goods are not collected four weeks after completion and notice to the customer that completion has taken place, storage costs in an appropriate amount may be charged from the fifth week. These storage costs will be payable within 10 days of the invoice date.

IV. Delivery times

- The delivery dates are non-binding; should they be bindingly agreed, this will need to be expressly confirmed by us separately in writing. If the delivery deadline is exceeded, the customer will set a reasonable grace period.
- The delivery deadline will be deemed to have been met if the delivery item has left the factory or notice of readiness for dispatch has been given by the time the delivery deadline expires.
- Partial deliveries are permitted.
- The delivery deadline will be extended to a reasonable extent if cases of force majeure occur and/or the occurrence of unforeseeable and extraordinary events affects us or our suppliers. Unforeseen events include in particular incorrect or delayed delivery by our suppliers, insofar as this is not our responsibility and affects our delivery duties. Force majeure includes in particular strike, lockout, fire, confiscation, boycott, legal or official orders and restrictions and significant delays on transport routes. The customer will be informed immediately of the occurrence of such a delay/event.
- If, due to unforeseen events or because the material required for the execution of the order cannot be procured, e.g. due to war conditions in the country of delivery, or if, due to events for which we are not responsible, a supply chain for the delivery of the required material is interrupted and the material cannot be procured otherwise, we will be entitled to cancel the contract by unilateral declaration on our part.
- Compliance with the delivery deadline requires the fulfilment of the contractual duties or the cooperation duties of the customer.

V. Warranty

- The purchaser's claims in the event of faulty or defective delivery are limited to the right to subsequent delivery of faultless goods within a reasonable period of time. The customer will grant our company a reasonable time and opportunity for a rectification/replacement delivery.
Any further claims, e.g. costs for dismantling and re-installation of the delivered product, are excluded. Also excluded are any further consequential claims, e.g. due to loss of profit or non-usability of a good in which the product has been installed or fitted.
- Wood is a natural product. Its natural properties, deviations and characteristics must therefore always be respected. In particular, when purchasing the purchaser will take into account the biological, physical and chemical properties under processing and use. The variation of natural colour, structure and other differences within a type of wood is part of the properties of the natural product "wood" and does not constitute a reason for complaint or liability. Deviations from samples in colour and structure are possible; a sample can only serve as a guide. Only our product description will be deemed agreed with respect to the quality of the goods.

- DIN EN13489 applies, according to which a deviation in grading of 3% does not constitute a defect.
- The customer, who is a merchant for the purposes of the Commercial Code, must notify us in writing of any defects without delay, but no later than one week after receipt of the delivery item. Defects which cannot be discovered within this period even after careful inspection must be notified to us in writing without delay after they have been discovered, otherwise the customer will forfeit his warranty rights.
- Craftsmen who install goods supplied by us are required to inspect them carefully before installation and, in the event that defects are found, must raise a complaint about the goods and not install them.
- If the replacement delivery fails twice, the customer will retain the right, at his discretion, to reduce the purchase price or to demand cancellation of the contract.
- The vendor has the right to refund the purchase price to the customer and to take back the goods instead of making a subsequent delivery.
- Warranty claims will be subject to limitation 12 months after handover at the customer's premises. If the contract is concluded with a consumer, the statutory warranty period will apply.

VI. Claims for damages

- Claims for damages are excluded unless they are based on intent or gross negligence on the part of the vendor or on mandatory statutory provisions, such as the Product Liability Act.
- If delivery or performance is impossible and if we are responsible for this, the contractual partner's claim for damages will be capped at a maximum of 10% of the value of the respective part of the delivery that cannot be delivered due to the impediment.
- Instead of a subsequent delivery, the vendor has the right to refund the purchase price to the customer and to take back the goods.

VII. Comprehensive retention of title

- Until all claims (including all current account balance claims) to which the vendor is entitled against the purchaser for any legal reason now or in the future have been satisfied, the vendor will be granted the following sureties, which he will release at his discretion on request, insofar as their value permanently exceeds the claim by more than 20%.
- The goods will remain the property of the vendor until full payment of all secured claims; processing or transformation will always be carried out for the vendor as manufacturer, but without any commitment for him. If the (co-)ownership of the purchaser expires due to combination, it is already agreed now that the (co-)ownership of the purchaser in the uniform object will pass to the vendor in proportion to the value (invoice value). The purchaser will keep the (co-)ownership of the vendor free of charge. Goods on which the vendor is entitled to (co-)ownership are hereinafter referred to as reserved goods.
- The purchaser is entitled to process and sell the reserved goods in the ordinary course of business as long as he is not in default. Pledges or transfers of ownership by way of security are not permitted. The purchaser hereby assigns to the vendor by way of surety all claims arising from the resale or any other legal reason (insurance or tort) with regard to the reserved goods (including all balance claims from the current account). The vendor revocably authorises him to collect the claims assigned to the vendor for his account in his own name. This collection authorisation can only be revoked if the purchaser does not properly fulfil his payment duties.
- In the event of access by third parties to the goods subject to retention of title, the purchaser will indicate the vendor's ownership and notify the vendor without delay. Costs and damages will be borne by the purchaser.
- In the event of breach of contract by the purchaser - in particular default of payment - the vendor will be entitled to withdraw from the contract and to demand the return of the reserved goods.

VIII. Applicable law, place of performance and legal venue

- The Terms and Conditions and the entire legal relationship between us and the customer will be governed exclusively by the laws of the Federal Republic of Germany.
- The place of performance for delivery and payment is the registered office of our supplying plant in D-87742 Dirlewang, Germany.
- The legal venue for all legal disputes with fully qualified merchants arising from the contractual relationship as well as its origin and validity is the court with jurisdiction for our registered office in Dirlewang.
- Should one of these conditions be or become invalid, this will not affect the validity of the remaining conditions.

IX. Final provision

Our company does not participate in dispute resolution proceedings before consumer arbitration boards.